# **isola** Astra<sup>®</sup> MT77

Materials

# ASLIA Very Low Loss Laminate and Prepreg

Astra® MT77 materials are a breakthrough, very low-loss dielectric constant (Dk) product for millimeter wave frequencies and beyond.

Astra MT77 laminate materials exhibit exceptional electrical properties which are very stable over a broad frequency and temperature range. Astra MT77 is suitable for many of today's commercial RF/microwave printed circuit designs. It features a dielectric constant (Dk) that is stable between -40°C and +140°C at up to W-band frequencies. In addition, Astra MT77 offers an ultra-low dissipation factor (Df) of 0.0017, making it a cost-effective alternative to PTFE and other commercial microwave laminate materials.

Key applications include long antennas and radar applications for automobiles, such as adaptive cruise control, pre-crash, blind spot detection, lane departure warning and stop and go systems.

#### **Product Attributes**

RF/Microwave , High Thermal Reliability

#### **Typical Market Applications**

Aerospace & Defense ,  $\mathsf{RF}$  / Microwave , Automotive & Transportation

**RF/Microwave** 

# Data Sheet Tg 200°C Td 360°C Dk 3.00 Df 0.0017 IPC-4103/17

UL - File Number E41625

Last Updated December 7, 2017 Revision No: 92

### **Product Features**

## **Product Availability**

# Astra<sup>®</sup> MT77 Typical Values

Last Updated Dec 7, 2017

Property			Units	Test Method
		Typical Value	Metric (English)	IPC-TM-650 (or as noted)
Glass Transition Temperature (Tg) by DSC		200	°C	2.4.25C
Decomposition Temperature (Td) by TGA @ 5% weight loss		360	°C	2.4.24.6
Time to Delaminate by TMA (Copper removed)	A. T260 B. T288	>60	Minutes	2.4.24.1
Z-Axis CTE	A. Pre-Tg B. Post-Tg	50 - 70 250 - 350	ppm/°C	2.4.24C
X/Y-Axis CTE	Pre-Tg	12	ppm/°C	2.4.24C
Thermal Conductivity		0.45	W/mK	ASTM E1952
Thermal Stress 10 sec @ 288ºC (550.4ºF)	A. Unetched B. Etched	Pass	Pass Visual	2.4.13.1
Dk, Permittivity	A. @ 2 GHz B. @ 10 GHz	3.00	_	2.5.5.5
Df, Loss Tangent	A. @ 2 GHz B. @ 10 GHz	0.0017	_	Bereskin Stripline
Volume Resistivity	C-96/35/90	1.33 x 10 <sup>7</sup>	MΩ-cm	2.5.17.1
Surface Resistivity	C-96/35/90	1.33 x 10 <sup>5</sup>	ΜΩ	2.5.17.1
Dielectric Breakdown		45.4	kV	2.5.6B
Arc Resistance		139	Seconds	2.5.1B
Electric Strength (Laminate & laminated prepreg)		45 (1133)	kV/mm (V/mil)	2.5.6.2A
Comparative Tracking Index (CTI)		3 (175-249)	Class (Volts)	UL 746A ASTM D3638
Peel Strength	1 oz. EDC foil	1.0 (5.7)	N/mm (lb/inch)	2.4.8.3
Flexural Strength	A. Length direction B. Cross direction	49,000 39,000		2.4.4B
Tensile Strength	A. Length direction B. Cross direction	31,000 24,000		ASTM D3039
Poisson's Ratio	A. Length direction B. Cross direction	0.183 0.182	_	ASTM D3039
Moisture Absorption		0.1	%	2.6.2.1A
Flammability (Laminate & laminated prepreg)		V-0	Rating	UL 94
Max Operating Temperature		130	°C	UL 796

The data, while believed to be accurate and based on analytical methods considered to be reliable, is for information purposes only. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.

